GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A312 TP309HCb

Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A312 TP309HCb Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Steel and Pipe

Chemical Composition		
Carbon	C %	0.040 - 0.100
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	22.000 - 24.000
Nickel	Ni %	12.000 - 16.000
Molybdenum	Mo %	0.750 max.
Niobium	Nb %	0.010 - 1.100
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	515 min.
Yield Strength in Mpa	205 min.
Elongation in %	-
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
J 405 309HCb	SAE	USA	Steel
SA-240 309HCb	ASME	USA	Steel
A 959 Type 309HCb	ASTM	USA	Plate, Sheet and Strip
A 943 TP309HCb	ASTM	USA	Steel and Pipe
A 249 TP309HCb	ASTM	USA	Steel and Tubing
A 240 Type 309HCb	ASTM	USA	Plate, Sheet and Strip
A 213 TP309HCb	ASTM	USA	Steel and Tubing

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.